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FORM PTO-1390 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTORNEY'S DOCKET NUMBER					
TRANSMITTAL LETTER TO THE UNITED STATES		LEN-021020					
	TED OFFICE (DO/EO/US)	U.S. APPLICATION NO. (If known, see 37 GFR 1.5)					
CONCERNING A FILE	NG UNDER 35 U.S.C. 371	10/088573					
INTERNATIONAL APPLICATION N PCT/EP00/09037	O. INTERNATIONAL FILING DATE 9/15/2000	PRIORITY DATE CLAIMED 9/21/1999					
TITLE OF INVENTION ELECTRO	DMAGNETIC ACTUATOR						
APPLICANT(S) FOR DO/EO/US Hei	nz Leiber, and Thomas Leiber						
	States Designated/Elected Office (DO/EO/US)	the following items and other information:					
1. X This is a FIRST submission of	of items concerning a filing under 35 U.S.C. 3	71.					
2. This is a SECOND or SUBS	EQUENT submission of items concerning a t	filing under 35 U.S.C. 371.					
items (5), (6), (9) and (21) inc	begin national examination procedures (35 U. dicated below.						
· ·	expiration of 19 months from the priority date (Art	iicle 31).					
	pplication as filed (35 U.S.C. 371(c)(2))						
a. is attached hereto	(required only if not communicated by the I	nternational Bureau).					
b. X has been commu	nicated by the International Bureau.						
c. is not required, as the application was filed in the United States Receiving Office (RO/US).							
ු6. X An English language translati	on of the International Application as filed (3	5 U.S.C. 371(c)(2)).					
a. X is attached hereto) .						
b. has been previously submitted under 35 U.S.C. 154(d)(4).							
7. X Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).							
a. are attached here	to (required only if not communicated by the	International Bureau).					
b. have been comm	unicated by the International Bureau.						
c. have not been ma	ade; however, the time limit for making such	amendments has NOT expired.					
d. X have not been ma	ade and will not be made.						
8. An English language translati	on of the amendments to the claims under PC	CT Article 19 (35 U.S.C. 371(c)(3)).					
9. X An oath or declaration of the inventor(s) (35 U.S.C. 371©)(4)). (**Unsigned)							
10. An English language translati Article 36 (35 U.S.C. 371(c))	ion of the annexes to the International Prelim (5)).	inary Examination Report under PCT					
Items 11 to 20 below concern of 11. An Information Disclosure S	locument(s) or information included: tatement under 37 CFR 1.97 and 1.98.						
, <u> </u>	recording. A separate cover sheet in complia	ance with 37 CFR 3.28 and 3.31 is included.					
13. X A FIRST preliminary amend							
14. A SECOND or SUBSEQUE							
15. A substitute specification.	•						
16. A change of power of attorned	ey and/or address letter.						
. —	f the sequence listing in accordance with PCT	Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825.					
<u> </u>	ed international application under 35 U.S.C.						
19. A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4).							
		ninary Examination Report; Return Postcard;					

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U.S. APPLICATION NO. Office	38573	INTERNATIONAL APPLICATION NO. PCT/EP00/09037	LEN-021020				
21. X The followin					CALCULATIONS	PTO USE ONLY	
BASIC NATIONAL FE	EE (37 CFR 1.492 (a) (1) reliminary examination	o - (5)): n fee (37 CFR 1.482) ((2)) paid to USPTO by the EPO or JPO		\$1,040.00	CABCOLATIONS	FIO OSE ONET	
International prelimina USPTO but Internatio	ary examination fee (37 nal Search Report prep	7 CFR 1.482) not paid to pared by the EPO or JPO		\$890.00			
International prelimina but international searc	ary examination fee (37 h fee (37 CFR 1.445(a	7 CFR 1.482) not paid to USP (2)) paid to USPTO	ΤΟ 	. \$740.00			
International prelimina but all claims did not s	ary examination fee (3° satisfy provisions of PC	7 CFR 1.482) paid to USPTO CT Article 33(1)-(4)		\$710.00		2	
and all claims satisfied	d provisions of PCT Ai	7 CFR 1.482) paid to USPTO ticle 33(1)-(4)		\$100.00			
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Surcharge of \$130.00 months from the earlie	for furnishing the oath est claimed priority dat	or declaration later than e (37 CFR 1.492 (e)).	X 2	20 🔲 30	\$130.00	Mr. 2	
CLAIMS	NUMBER FILED	NUMBER EXTRA		RATE	\$		
Total claims	9 - 20 =	0	х	\$18.00	\$0.00		
Independent claims	1 - 3 =	0	Х	\$84.00	\$0.00		
MULTIPLE DEPEN	DENT CLAIM(S) (if a	pplicable)	I	+ \$280.00	\$0.00		
		AL OF ABOVE CALCU			\$1,020.00		
Applicant clai		See 37 CFR 1.27. The fees in			\$0.00		
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Processing fee of \$130 months from the earli	0.00 for furnishing the E lest claimed priority da	nglish translation later than te (37 CFR 1.492(f)).	X	20 🔲 30	\$130.00		
		TOTAL NATIO	ONA	L FEE =	\$1,150.00		
Fee for recording the enclosed assignment (37 CFR 1.21 (h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +			\$0.00				
TOTAL FEES ENCLOSED =				\$1,150.00			
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b. Please charge my Deposit Account No in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.							
c. X The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 50-0545 A duplicate copy of this sheet is enclosed.							
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NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137 (a) or (b)) must be filed and granted to restore the application to pending status.							
SEND ALL CORRES	PONDENCE TO:			SIGNAT	ME:		
FACTOR & PAI 1327 W. Washin Chicago, IL 6060 (312) 226-1818	gton Blvd., Suite 5G/H			Jody L. I NAME	Factor		
(312) 226-1919 ((fax)			34157_ REGIST	RATION NUMBE	R	

JC10 Rec'd PCT/PTO 1 9 MAR 2002

IN THE **UNITED STATES** PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF:

Leiber, et al.

CASE:

LEN-021020

PRELIMINARY

SERIAL NO.:

To be assigned

AMENDMENT

FILED ON:

March 21, 2002

FOR:

ELECTROMAGNETIC

ACTUATOR

ASSISTANT COMMISSIONER FOR PATENTS

ATTENTION OF:

Washington DC 20231

EXAMINER:

Dear Sir:

If any charges or fees must be paid in connection with the following communication, they may be paid out of our Deposit Account No. 50-0545.

Please enter the foregoing preliminary amendment **PRIOR** to calculation of filing fees and substantive examination of the claims.

34157

IC10 Rec'd PCT/PTO 1 9 MAR 2002'

IN THE CLAIMS AMEND

1. Electromagnetic actuator for actuating a gas exchange valve [(10)] having an electromagnet [(1)] for closing the gas exchange valve (closing magnet) and an electromagnet [(2)] for opening the gas exchange valve (opening magnet), having a corresponding armature [(3)] actuating the gas exchange valve [(1)] and with oppositely directed spring forces [(6, 9)] acting on the armature [(3)], which set the armature [(3)] in an intermediate position between two end positions without actuating an electromagnet [(1, 2)], wherein the armature [(3)] is at least kept in the vicinity of the poles [(2c)] of the electromagnets [(1,2)] by means of the electromagnets [(1,2)], wherein the armature [(3)] is pivotably supported around a pivoting axis [(4)] and wherein the distance of the actuation point onto the gas exchange valve from the pivoting axis [(4)] is larger than the distance of the veter of the armature from the pivoting axis [(4)] (transmission ratioi = $I_2/I_1 < 1$),

characterized in that,

- the armature [(3)] is formed in such a way, that the center [(middle 3b)] of the armature portion arranged opposite to the opening magnet [(2)], lies closer to the pivoting axis [(4)] than the center [(middle 3b)] of the armature portion arranged to the closing magnet [(1)] and that the poles [(1c, 2c)] of the electromagnets [(1, 2)] are arranged to lie opposite to these armature portions.
- Electromagnetic actuator according to claim 1,
 characterized in that

at least one of the armature portions is formed as an immersion armature with immersing armature portions [(13a, 13b)].

- characterized in that
 the armature portion arranged to the opening magnet [(12)] is formed as an immersion
 armature [(13a, 13b)] and that the armature portions [(13a, 13b)] immersing in the
 electromagnets [(12)] lie closer to the pivoting axis [(4)] than the pole ends [(12c)] of the
 yoke [(12a)] of the electromagnet [(12)] arranged to these immersing armature portions
 [(13a, 13b)].
- 4. Electromagnetic actuator according to [one of the claims 1 to 3] claim 1, characterized in that a flat armature [(3)] is arranged to the closing magnet [(1)] or in that the closing magnet [(1)] comprises a flat armature.
- Electromagnetic actuator according to [one of claims 1 to 4] <u>claim 1</u>,
 characterized in that
 at least one rolling member bearing [(15)] is provided for the pivotable support.
- 6. Electromagnetic actuator according to [one of claims 1 to 5] claim 1, characterized in that the armature [(3)] and/or the yokes [(1a, 2a)] are formed from stamped parts.

- 7. Electromagnetic actuator according to [one of claims 1 to 6] claim 1, characterized in that the yokes [(1a, 2a)] are adjustable relative to the armature [(3)].
- 8. Electromagnetic actuator according to [one of claims 1 to 7] <u>claim 1</u>, characterized in that
 the electromagnets [(1, 2)] have the form of an E or E/U.
- 9. Electromagnetic actuator according to [one of claims 1 to 8] claim 1, characterized in that the electromagnet for opening the gas exchange valve is two-poled.

REMARKS

Applicant respectfully submits that all amendments were made solely for conformance with U.S. practice, namely the removal of reference numbers and to remove multiple dependencies. All such changes have been made prior to substantive U.S. Examination and not in view of any prior art.

Upon entry of the foregoing, the application is in condition for substantive examination at the present time.

Should anything further be required, a telephone call to the undersigned, at (312) 226-1818, is respectfully invited.

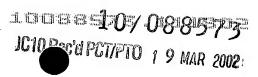
Respectfully submitted,

FACTOR & PARTNERS, LLC

Dated: March 19, 2002

Jody L. Factor

One of Attorneys for Applicant



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For explanation of the two-letter code and the other abbreviations it is referred to the explanation ("Guidance Notes on Codes and Abbreviations") at the beginning of each regular issue of the PCT-Gazette.

(54) Title: ELECTROMAGNETIC ACUTATOR

(57) Abstract: The invention relates to an electromagnetic actuator which actuates a gas exchange valve. Said actuator comprises two electromagnets and an armature which is actuated by the latter and acts upon the gas exchange valve and comprises two spring forces which act in opposing directions upon the armature. The electromagnets have a transformation ratio $i = l_1/l_2$ of less than 1. The armature and the poles of the electromagnet which are assigned thereto are configures in such a way that the transformation ratio i_1 of the contact magnet is greater than the transformation ratio i_2 of the break magnet.

Electromagnetic actuator

The invention relates to an electromagnetic actuator with the features of the State of the Art part of claim 1.

Such an actuator is for example described in the older Patent Application 19824 537.8.

The transmission ratio i for both electromagnets is normally the same.

The invention has the object to further improve the proposed actuator.

This object is solved by means of the features of claim 1.

For the closing magnet it is valid, that it has to have a large retaining force because of the valve closing force. On the other hand the closing magnet has to carry out a relative small lifting work because of the smaller gas forces during the closing.

Compared to this the opening magnet has to carry out a relative large lifting work because of the relative large gas forces at the outlet valve. To save energy, thus, the operating air gap should be as small as possible, which necessitates a smaller transmission ratio i for the opening magnet.

Contrary to this the closing magnet produces a higher force on the valve axle at a higher transmission ratio.

From these considerations the layout of the actuator with different i for the two electromagnets results.

With this layout of the electromagnets the closing magnet becomes small. The effective armature inertia is slightly increased because of the shape of the armature (e.g. trapezoidal cross-section).

The opening magnet has a small average air gap, which reduces the efficiency.

According to an improvement of the invention at least one of the magnets is formed as a characteristic line magnet. With this, it has to be taken care of, that the dimensioning rule of claim 1 is obeyed to. Preferably, the opening magnet is formed as a two-pole immersion armature, wherein the armature portion arranged opposite to the opening magnet is formed in such a way, that the armature portions immersing into the electromagnet are arranged closer to the swivelling axis than the pole ends of the yoke arranged to the immersing armature portions.

The use of such a characteristic line magnet as the opening magnet is known from EP 0739 004 A1. Compared to the second electromagnet the armature is formed as a flat armature. The electromagnets are there formed as pot magnets, wherein the armature carries out a linear up- and downwards movement. In the State of the Art the armature is glidingly supported. The air gap differences unavoidable because of the manufacturing tolerances produce relative high transversal forces, whereby frictional forces are caused. The use of a characteristic line magnet has the advantage, that the high gas forces can be easier balanced because of the higher far field-force of such an electromagnet. In the specific case of the pivotable armature the moved mass of the armature and therewith the energy requirement is kept small by the invention. The use of a single or several rolling bearings for the pivoting movement of the armature has the advantage, that transversal forces on the bearing caused by the manufacturing tolerances produce lower frictional losses. Because of the use of stamped parts for the armature and/or the yoke, which can be manufactured as fine stamping parts, the tolerances and the eddy current losses can be kept small. Furthermore, the yoke can be adjusted relative to the armature. The use of the characteristic line magnets formed according to the invention is also possible without the use of the features of A1.

Embodiments of the invention are described by reference to the drawing.

Fig. 1 shows a first embodiment.

Fig. 2 shows a second embodiment.

In Fig. 1 two two-pole electromagnets 1 and 2 are shown, which, respectively, have a yoke 1a or 2a and a winding 1b or 2b. An armature 3 arranged to these electromagnets 1 and 2 is attached on a lever, which is pivotably supported on its left end. The support can be formed as rolling member bearings, wherein one or more rolling member bearings can be used. The spring forces acting on the armature 3 are, in this case, produced by a torsion bar, e.g. torsion bar or torsion tube 6, as well as by the valve spring 9. The torsion bar extends in the direction of the pivoting axis and at least partially in a tube 7, which is formed by the lever 8. On the other end of the lever 8, the lever acts on a valve stem 10, only schematically represented, onto which the force of the valve spring 9 acts.

The electromagnet 2 is the opening magnet.

Here, the shaded represented armature 3 has in the cross-section the form of a trapezoid with not parallel side faces. Therefore, the centre 2b of the lower armature portion lies closer to the pivoting axis 4 than the centre 3a of the upper armature portion. The poles of the electromagnets are arranged in such a way, that they are arranged to the armature portions with the centres 3a and 3b. From this results, that the transmission ratio i₁ of the electromagnet 1 is larger than the transmission ratio i₂ of the electromagnet 2. Alternatively, the armature can also have the form of a rhombus or of a polygon.

In Fig. 2, similar as in Fig. 1, two electromagnets 11, 11a, 11b and 12, 12a and 12b are provided, to which a pivotably supported armature 12 is opposed, which acts onto a valve stem 20. Here, the lever 18 is supported in rolling member bearings 15. In this case, the torsion bar 16 produces the total spring forces. Here, it is also valid, that is $i_1 > i_2$.

While the portion of the armature 13, arranged to the electromagnet 11, is a flat armature, the armature portion arranged to the electromagnet 12 is formed in this case, additionally as an immersion armature with immersion portions 13a and 13b and the poles 12c of the yoke 12a are arranged close to the immersion portions 13a and 13b in the shown position and is formed suitable for the pivoting movement, so that small air gaps are formed. As mentioned, the armature 13 and the yokes 11a and 12a

are preferably assembled from stamping parts, thus, they are laminated. Because of the rolling bearing arrangement and the yokes adjustable relative to the armature the radial air gaps can be kept very small. The system acts, in this case like a reluctance motor.

The yokes of the magnets 1 and 2 are formed as U-magnets in Figures 1 and 2. They also can be formed as E-magnets or E/U-magnets.

Claims

1.) Electromagnetic actuator for actuating a gas exchange valve (10) having an electromagnet (1) for closing the gas exchange valve (closing magnet) and an electromagnet (2) for opening the gas exchange valve (opening magnet), having a corresponding armature (3) actuating the gas exchange valve (1) and with oppositely directed spring forces (6, 9) acting on the armature (3), which set the armature (3) in an intermediate position between two end positions without actuating an electromagnet (1, 2), wherein the armature (3) is at least kept in the vicinity of the poles (2c) of the electromagnets (1, 2) by means of the electromagnets (1, 2), wherein the armature (3) is pivotably supported around a pivoting axis (4) and wherein the distance l₁ of the actuation point onto the gas exchange valve from the pivoting axis (4) is larger than the distance l₂ of the centre of the armature from the pivoting axis (4) (transmission ratio i = l₂/l₁<1),

characterised in that

the armature (3) is formed in such a way, that the centre (middle 3b) of the armature portion arranged opposite to the opening magnet (2), lies closer to the pivoting axis (4) than the centre (middle 3a) of the armature portion arranged to the closing magnet (1) and that the poles (1c, 2c) of the electromagnets (1, 2) are arranged to lie opposite to these armature portions.

- 2.) Electromagnetic actuator according to claim 1, characterised in that at least one of the armature portions is formed as an immersion armature with immersing armature portions (13a, 13b).
- 3.) Electromagnetic actuator according to claim 1 or 2,

characterised in that

the armature portion arranged to the opening magnet (12) is formed as an immersion armature (13a, 13b) and that the armature portions (13a, 13b) immersing in the electromagnets (12) lie closer to the pivoting axis (4) than

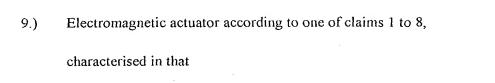
the pole ends (12c) of the yoke (12a) of the electromagnet (12) arranged to these immersing armature portions (13a, 13b).

- 4.) Electromagnetic actuator according to one of the claims 1 to 3,

 characterised in that

 a flat armature (3) is arranged to the closing magnet (1) or in that the closing magnet (1) comprises a flat armature.
- 5.) Electromagnetic actuator according to one of the claims 1 to 4,characterised in thatat least one rolling member bearing (15) is provided for the pivotable support.
- 6.) Electromagnetic actuator according to one of claims 1 to 5, characterised in that the armature (3) and/or the yokes (1a, 2a) are formed from stamped parts.
- 7.) Electromagnetic actuator according to one of claims 1 to 6, characterised in that the yokes (1a, 2a) are adjustable relative to the armature (3).
- 8.) Electromagnetic actuator according to one of claims 1 to 7, characterised in that

the electromagnets (1, 2) have the form of an E or E/U.



the electromagnet for opening the gas exchange valve is two-poled.

(12) NACH DEM VER7 ÜBER DIE INTERNATIONALE ZUSAMME RBEIT AUF DEM GEBIET DES S (PCT) VERÖFFENTLICHTE INTERNAT LE ANMELDUNG PATENTW

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Strasse 34, 71739 Oberriexingen (DE). LEIBER, Thomas [DE/DE]; Gentzstrasse 1/5, 80796 München (DE).

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(74) Anwalt: LENZING, Andreas; Münsterstr. 248, 40470 Düsseldorf (DE).

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(71) Anmelder und

(72) Erfinder: LEIBER, Heinz [DE/DE]; Theodor-Heuss-

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NL, PT, SE).

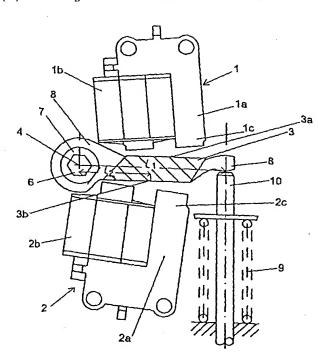
Mit internationalem Recherchenhericht

(81) Bestimmungsstaaten (national): JP, US.

Zur Erklärung der Zweibuchstaben-Codes, und der anderen Abkürzungen wird auf die Erklärungen ("Guidance Notes on Codes and Abbreviations") am Anfang jeder regulären Ausgabe der PCT-Gazette verwiesen.

(54) Title: ELECTROMAGNETIC ACTUATOR

(54) Bezeichnung: ELEKTROMAGNETISCHER AKTUATOR



- (57) Abstract: The invention relates to an electromagnetic actuator which actuates a gas exchange valve. Said actuator comprises two electromagnets and an armature which is actuated by the latter and acts upon the gas exchange valve and comprises two spring forces which act in opposing directions upon the armature. The electromagnets have a transformation ratio $i = 1_1/1_2$ of less than 1. The armature and the poles of the electromagnet which are assigned thereto are configured in such a way that the transformation ratio i1 of the contact magnet is greater than the transformation ratio is of the break magnet.
- (57) Zusammenfassung: Es wird ein elektromagnetischer Aktuator beschrieben, der zur Betätigung eines Gaswechselventils dient. Er besteht aus zwei Elektromagneten und einem von diesen betätigten Anker, der auf das Gaswechselventil einwirkt und aus zwei Federkräften, die gegengerichtet auf den Anker wirken. Die Elektromagnete weisen ein Übersetzungsverhältnis $i = l_1/l_2$ kleiner 1 auf. Der Anker und die ihm zugeordneten Pole des Elektromagneten sind nun derart ausgebildet, dass das Übersetzungsverhältnis is des Schliessmagneten grösser als das Übersetzungsverhältnis i2 des Öffnungsmagneten ist.

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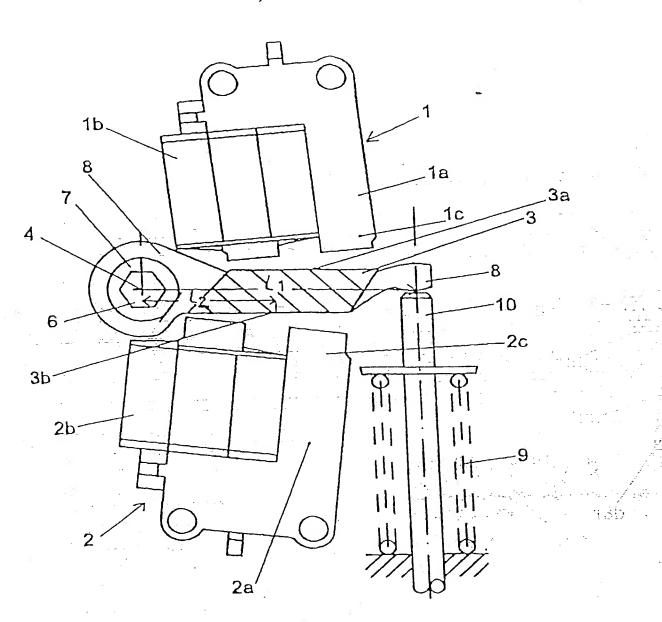


Fig. 1

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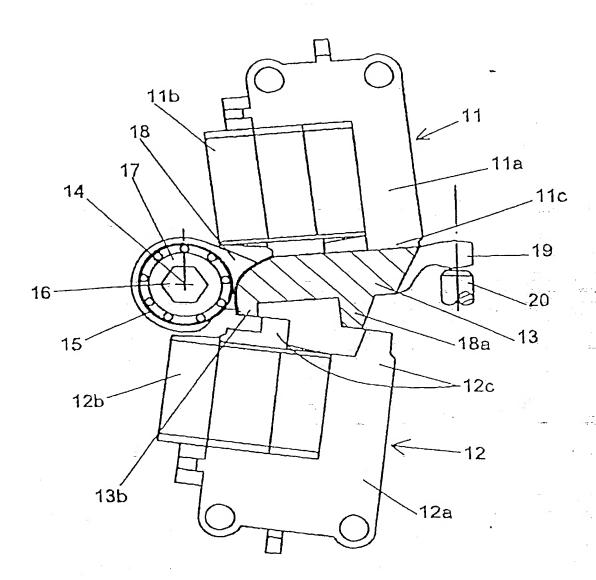


Fig. 2

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PTO/58/01 (02-01)

Approved for use through 10/31/2002, OMB 0651-0032

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PATENT APPL		COMPLETE IF KNOWN					
(37 CFR 1	.63)	Application Number		10/088	893		
X Declaration	Declaration	Filing Date		3-19-6	02		
with initial	Submitted after Initial Filing (surcharge (37 CFR 1.16 (e))	Group Art Unit	-		* .		
	required)	Examiner Name		·			
As a below named inventor, I i	homby declare that:						
My residence, mailing address, i							
i believe I am the original, first a flated below) of the subject mate	nd sole inventor (if only o	ne name is listed below) or or which a patent is sought	an original	inel, first and joint invention entitled:	inventor (if plural n	2M66 2/6	
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I heroby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.							
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation in-bard applications, material information which became available between the filting date of the prior application and the national or ISC for the prior application of the continuation-in-part application.							
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Prior Foreign Application Number(a)		Foreign Filing Date (MM/DD/YYY)	1	. Priority Not Claimed	Certified Copy YES	Attached? NO	
19945112.5	Germany	9/21/1999					
PCT/EP00/09037	PCT	9/15/2000	1				
Additional foreign application numbers are listed on a supplemental priority date sheet PTO/SB/028 attached hereto:							
Additional foreign applic	stion numbers are listed	on a supplemental priority	9418 37	Mai L (Olopiozo I			

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[Page 2 of 2]